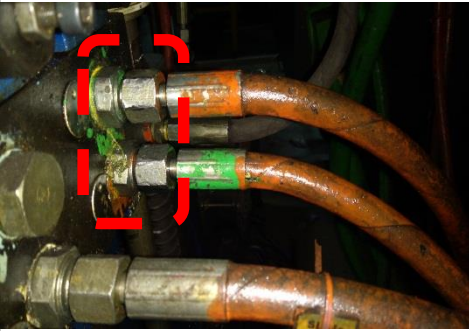
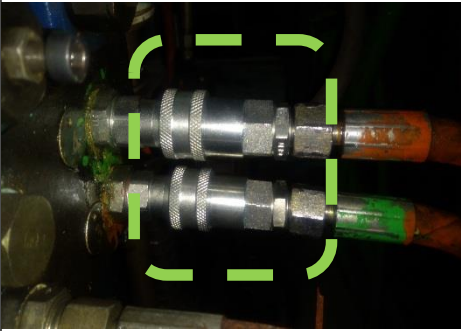
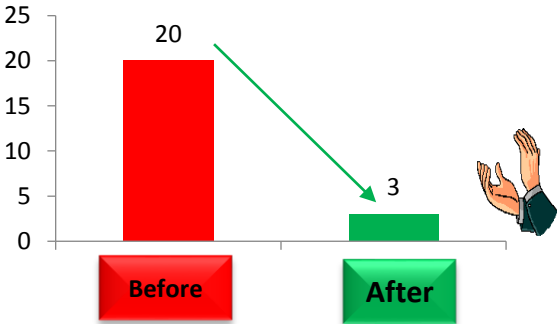


<b>Plant : P14</b>		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T		
		TPM CIRCLE NAME :		LOSS NO./STEP	01									
		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M		
CELL :	DGS	CELL NAME :	DGS LINE	M/C STAGE:	DTC 300 VMC				OPERATION:		VMC			
KAIZEN THEME :		KAIZEN IDEA :							BENCHMARK:		20 mins			
To reduce Setup time		Push Pull connector to be used							TARGET:		5 minutes			
									KAIZEN START:		20.03.2018			
									TARGET DATE:		30.03.2018			
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN FINISH:		25.03.2018			
Set up time high		Now we are provided Hyd Quick release coupling for setup time easily to remove Hyd Hose.							TEAM MEMBERS:		Ramesh			
WHY-WHY ANALYSIS:		BEFORE			AFTER			BENEFITS:-						
<p><b>Why1:-</b>Set up time is more i.e 20 mins</p> <p><b>Why2:-</b> Hydraulic hose removal time more</p> <p><b>Why3:-</b> Threaded connectors used</p>								<p>1.Setup time Reduced 17Mins</p> <p>2.To Avoid Hose fitting damage.</p> <p>3.To Avoid Oil Leakages from hose changing time.</p>						
													KAIZEN SUSTAINANCE	
		WHAT TO DO:					Monitoring							
HOW TO DO:					Every setup time by PRD team									
FREQUENCY:					Monthly									
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
Threaded connectors used					SR. No		CELL/ PRODUCT	TDC		RESP.		STATUS		
REGISTRATION NO.:	P14/PM/2018/042													
DATE:	28.03.2018													
REGISTERED BY:	Mr. Nigama													
MANGERS SIGN:	Mr. Dinesha M													
					HD SCOPE INFORMATION IN OTHER PLANT									
					SR. No		Plant	WHEN		WHOM		STATUS		